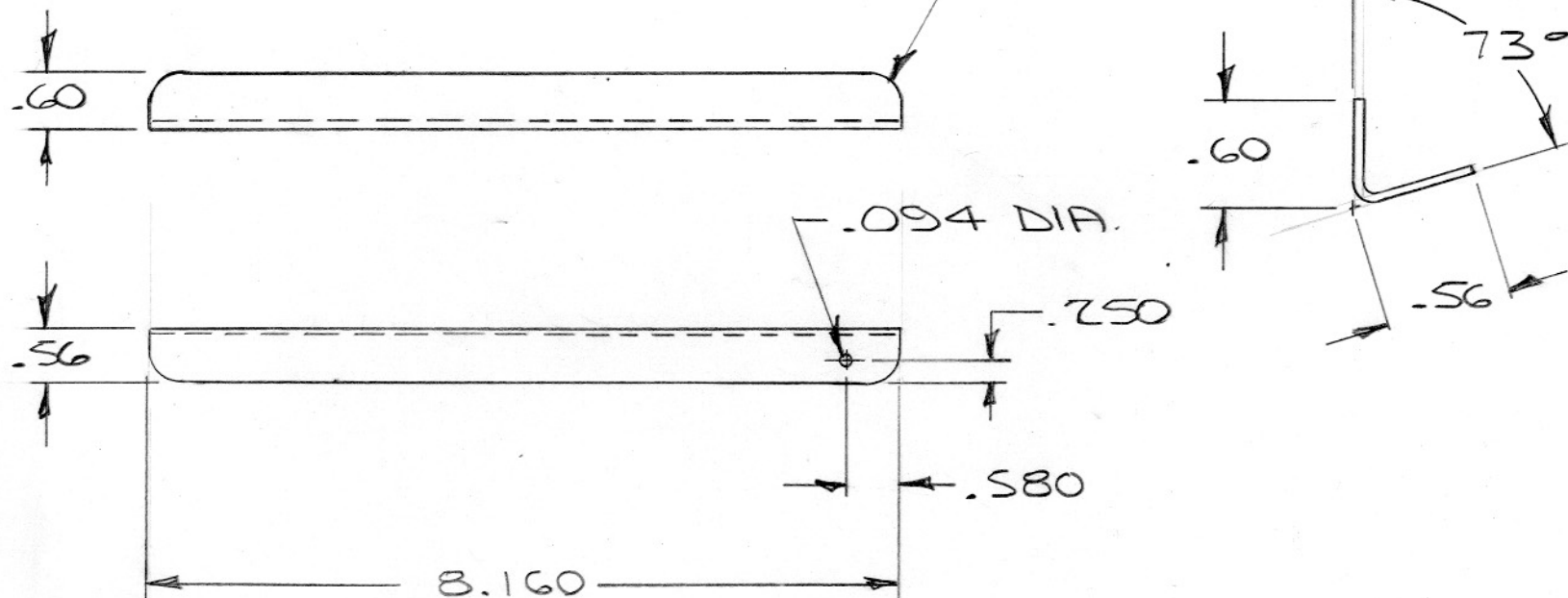


.354 RADIUS CORNER
PUNCH 4 PLACES



MATERIAL

5052 ALUMINUM
.040 THICK

FINISH

MATTE BLACK
POWDER COAT



REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPO OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
DRAWN			BASIC CODE	DI. DASH NO. H=HEAD NEAR SIDE F=HEAD FAR SIDE	CONTRACT NO.		DART DART AERO ACCESSORIES INC. VANCOUVER CANADA		
APPROVED			D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD	DRAWN BRADLEY 92/1/17		DATE 92/1/17		
DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODES		DESIGN BRADLEY 92/1/17		TITLE FINISH ANGLE		
	GENERAL	LIMITS	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS .015 MAX 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH - 5 - 7742 5. HOLES PER AND 10387		1. TOLERANCES — .XX ± .030 2. ANGLES XXX ± .010 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		STRESS		CODE
	REPORT ALL DISCREPANCIES — DO NOT SCALE		BJ-MS20470AD BB-MS20426AD		CHECKED		DWG NO DZ184		REV
					CLIENT		SCALE NTS		SHT 1 OF 1